

5400TW

TWO NEEDLE 18" LONG ARM, WALKING FOOT

For medium to heavy weight fabric that requires a longer bed plate and two needles, we recommend the 5400TW with top and bottom feed a high-pressure foot lift and a longer stitch length.

For sewing leather, upholstery, canvas, and synthetics, the 5400TW with safety clutch, drop in bobbin and automatic oiling offers the whole package. Low noise and vibration design, outstanding build quality and reliability.

SPECIFICATIONS

ELECTRICAL	110V/120V / 60hz	
MAXIMUM SEWING SPEED	1,800 RPM	
NEEDLE GAUGE	1/4" standard	6.4 mm standard
STITCH LENGTH	0 - 0.35"	0 - 9 mm
NEEDLE BAR STROKE	1.38"	35 mm
PRESSURE FOOT LIFT	By hand 0.31" By foot 0.55"	By hand 8 mm By foot 14 mm
NEEDLE SYSTEM #	135 x 17	
THREAD TAKE UP STROKE	2.42"	61.5 mm
FEED DOG	Single row	
HOOK TYPE	Rotary - auto lubricated	
LUBRICATION	Automatic	
STITCH DIAL REGULATOR	Yes	
REVERSE LEVER	Yes	
COUNTRY OF ORIGIN	China	
WARRANTY	Limited 1 year	





STITCH DIAL & REVERSE LEVER



BUILT-IN BOBBIN WINDER



SEWQUIET SERVOMOTOR



SEWQUIET SERVOMOTOR



SUPERIOR STAND



