

## SPECIFICATIONS

ELECTRICAL	110V/120V / 60hz	
MAXIMUM SEWING SPEED	6,500 RPM	
PRESSER FOOT LIFT	0.22"	5.5 mm
MAX STITCH LENGTH	0.15"	3.8 mm
NEEDLE GAUGE	0.08"	2 mm
OVEREDGING WIDTH	0.18"	4.5 mm
DIFFERENTIAL RATIO	1:08 - 1:19	
NEEDLE BAR STROKE	1″	25.5 mm
NEEDLE SYSTEM #	B27	
LUBRICATION	Automatic	
COUNTRY OF ORIGIN	China	
WARRANTY	Limited 1 year	

## 5400S0

## THREE-FOUR THREAD HIGH-SPEED SERGER

For joining two or more plies of fabric together (3 or 4 threads), or for "overedging" (3 threads), the 5400SO is a machine with a lot of versatility. It produces a soft seam, even at high speeds, and is suitable for light to medium weight fabrics.

For sewing all kinds of woven and knit fabrics, the 5400SO with differential feed, stitch length regulator and fully automatic lubrication offers the whole package. Low noise and vibration design, outstanding build quality reliability.

QUALITY YOU CAN COUNT ON	RELIABLE ECCODE TENSION DIALS
AUTOMATIC LUBRICATION	DIFFERENTIAL
CONTROL PANEL	DIRECT DRIVE MOTOR
UBERLIGHT™ FLEX 3100TL INCLUDED	COMPLETE STAND



## 5400S0

THREE-FOUR THREAD HIGH-SPEED SERGER





